



Material - BS EN 1706 AC-47000

Standard Specification for Aluminium and Aluminium Alloys - Casting

Group - Non-Ferrous Aluminium Alloy

Sub Group - BS EN 1706 Aluminium and Aluminium Alloys - Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	1.000 max.	As-Cast	
Iron	Fe %	0.800 max.		
Magnesium	Mg %	0.350 max.		
Manganese	Mn %	0.050 -0.550		
Nickel	Ni %	0.300 max.		
Silicon	Si %	10.500 - 13.500		
Lead	Pb %	0.200 max.		
Tin	Sn %	0.100 max.		
Titanium	Ti %	0.200 max.		
Zinc	Zn %	0.550 max.		
Chromium	Cr %	0.100 max.	Mechanical Properties	
Other	Ot%	0.250 max.	Tensile Strength in Mpa	150 - 200
Aluminium	Al %	Balance	Yield Strength in Mpa	80 - 90
-	-	-	Elongation in %	1 - 5
-	-	-	Reduction of Area in %	-
			Hardness in HB	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN AC-47000	DIN	Germany	Casting
Al Si12(Cu)	ISO	International	Casting
EN AC-47000	ASME	USA	Casting
EN AC-47000	UNI	Italy	Casting
EN AC-47000	AFNOR NF	France	Casting
EN AC-47000	UNE	Spain	Casting
EN AC-47000	SFS	Finland	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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